

■ Rasancó Specification

Product Description	
Product	Organic Tamari Soya Sauce
Code	TAMARI
Ambient, Chilled, Frozen	Ambient
Country of Origin	Japan
Ingredients %	Organic Soya Beans, Water, Sea Salt, Organic Salted Shochu (water, organic rice, salt, koji spores) (distilled sake), Koji (<i>Aspergillus oryzae</i>)

Packaging Description	
Size, Weight, Volume	20ltr
Type, Construction	20ltr bag in cardboard box. Dimensions 300x300x300.
No per Pallet	20 boxes

Product Marks	
Outer, Inner	Label on outside of box. Labelling to include Product Name, Weight, Batch Details, and Organic Certification
Description	Organic Tamari Soya Sauce
Size	20ltr
Production Code & Date	To be shown
Best Before Date	24 months from production
Organic Certification	SOIL ASSOCIATION P2960 GB-ORG-05 equivalent

Specification	
Scope	The product is prepared from Organic Soya beans which are not genetically modified or irradiated
General Requirements	The product complies in all respects with the provisions of the current UK legislation and EU regulations, and in other respects with Rasancó Code of Practice.

Physical Characteristics	
Colour	Black
Texture	Liquid
Flavour	Typical salty flavour, with no off flavours and odours

Chemical Characteristic and Composition	
Alcohol	1.9-2.5 w/v %
Benzoates and MSG	Naturally occurring, not added.

Microbiological Analysis	
TVC at 30°C/g	<10,000/ml
Coliforms	Absent in 1ml
Salmonella	Absent in 25ml

Pesticide Residues	
General Requirements	Pesticide Residue levels shall not exceed the limits set for EU Organic Products.
Organic Certification	The product meets EU Organic Standards 834/2007 and 889/2008 and meets the Soil Association Organic Standards. The product is covered by Rasancó Organic Certificate P2960.

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Nutritional Information	
Source	Supplier data. Value per 100g
Energy	83 kcal, 354kJ
Fat	0.0g
Of which saturates	0.0g
Carbohydrate	6.5g
Of which sugars	0.5g
Fibre	0.7g
Protein	14.0g
Salt	13.0g
Sodium	5.2g

Dietary Information	
Additives	None
GMO	None
Vegetarian	Yes
Vegan	Yes
Kosher	No

Allergens	Contained in supplied product	Possible contamination/ packed on site
Wheat, rye, barley, oats or derivatives	No	On site but no contamination risk
Gluten	No	On site but no contamination risk
Soya and soya derivatives	Yes	
Eggs and egg derivatives	No	No
Milk and milk derivatives	No	No
Fish and fish derivatives	No	On site but no contamination risk
Shellfish and shellfish derivatives	No	No
Peanuts and derivatives	No	No
Nuts and derivatives	No	No
Seeds including sesame seeds	No	No
Mustard and derivatives	No	No
Celery and derivatives	No	No
Sulphides and Sulphur dioxide	No	No
Molluscs and derivatives	No	On site but no contamination risk
Lupins and derivatives	No	No

Supply Chain Threat and Vulnerability Assessment	
Supply chain	Farm → Product manufacturer/processor → UK Agent/trader, BRC A&B → (Rasancó) → Customer
Country of origin	Japan. No known current or historical issues with product
Processor	ISO 22000 accredited processor
Production	Filtration on packing
Packaging	Tamper evident bag
Specific fraud related testing	None currently
Threats identified are being monitored by the supplier and product approval prerequisites in place	

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Specification Acceptance By Customer	
On behalf of company	
Acceptance by	
Position	
Date	
Please return an authorised copy of final page to customer.service@3vnaturalfoods.com . Alternatively, placing of an order will be deemed as an acceptance by the customer.	

Amendment record		
Issue no	Date	Reason for change
5	28/06/16	Nutrition reordered & updated, supply chain info added. Ingredient updated
6	22/09/16	Ingredient not processing aid
7	24/07/17	Ingredients, packaging format & wt, physical, chemical, micro, nutrition, allergens on site, trader accreditation
8	11/05/18	Soya highlighted, packaging amended.

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